

Description

Matte-finish Lexan SG308 sheet for signs combines the impact strength of Lexan polycarbonate sheet with a proprietary, UV-resistant surface treatment that protects it from weathering. Lexan SG308 sheet is backed by a five-year limited warranty against yellowing, loss of light transmission and breakage#. Lexan SG 308 sheet has a matte surface on one side and a polished surface on the other. It is ideally suited for all types of thermoformed or flat signs where reduced reflection and glare are required.

Typical Property Values ♦

Property	Test Method	Unit	Value
Physical			
Specific gravity		-	1.20
Light Transmission	@ .125" (Average)	ASTM D1003	% 82
Refractive Index	@ 77°F	ASTM D542A	- 1.586
Rockwell Hardness		ASTM D785	- M70, R118
Mechanical			
Tensile Strength	@ Yield @ Ultimate	ASTM D638	psi 9,000 9,000
Tensile Modulus		ASTM D638	psi 280,000
Flexural Streng	@ Yield	ASTM D790	psi 12,500
Flexural Modulus		ASTM D790	psi 333,000
Elongation Ultimate		ASTM D638	% 70
Poisson's Ratio		-	- 0.37
Compressive Strength		ASTM D695	psi 12,500
Drop Ball Impact Strength, 1/8" @ 73 °F		SABIC Test ##	ft-lbs > 200
	@ 32 °F		> 200
	@ 0°F		> 200
Notched Izod Impact		ASTM D256A	ft-lbs/in 12-16
Thermal			
Coefficient of Thermal Expansion		ASTM D696	in/in/°F 3.75 x 10 ⁻⁵
Specific Heat	@ 40° C		cal/gm/°C 0.30
Heat Deflection Temperature	@ 264 psi	ASTM D648	°F 260
Electrical			
Dielectric Strength, Short Time @125 mils		ASTM D149	V/mil 380
Dielectric Constant, 23°C @ 60 Hz		ASTM D150	- 2.9
	@ 1,000 Hz		2.9
	@ 1,000,000 Hz		2.9
Dissipation Factor	@ 60 Hz	ASTM D150	- 0.009
	@ 1,000 Hz		0.01
Volume Resistivity	@ 23°C	ASTM D257	ohm-cm 8 x 10 ⁻¹⁶

♦ These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative.

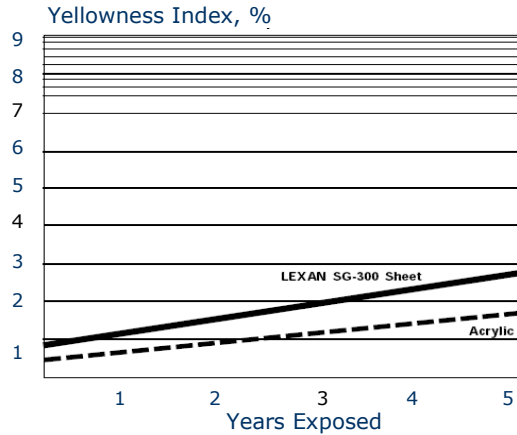
Request details of limited written warranty and maintenance instructions.

5-lb steel ball dropped from a height of 40 feet.

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UV Resistance

Lexan SG 308 sheet was compared to acrylic in Florida weathering tests. After five years, Lexan SG 308 sheet showed only minimal changes in light transmission and clarity.



Impact Resistance

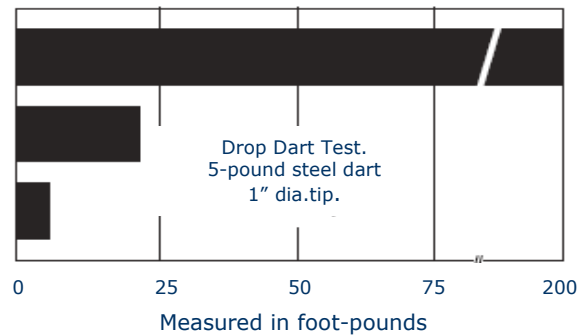
Virtually unbreakable, Lexan SG 308 sheet has 30 times the impact strength of acrylic and 10 times that of "impact-modified" acrylic.

¼" Lexan
SG 308 Sheet

¼" Modified
Acrylic

¼" Acrylic

Impact Resistance



Lexan* Tough
Polycarbonate Sheet Virtually
Unbreakable

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Americas:
SABIC Innovative Plastics
Specialty Film & Sheet
One Plastics Avenue
Pittsfield, MA 01201
USA
Tel. (1) (413) 448 5400
Fax. (1) (413) 448 7506
Toll free: 1-800 451 3147

Europe:
SABIC Innovative Plastics
Specialty Film & Sheet
Plasticslaan 1
NL - 4612 PX Bergen op Zoom
The Netherlands
Tel. (31) (164) 292911
Fax. (31) (164) 293272

Pacific:
SABIC Innovative Plastics
Specialty Film & Sheet
1266 Nanjing Road (W)
16th Floor, Plaza 66
200040 Shanghai
China
Tel. (86) 21 6288 1088
Fax. (86) 21 6288 0818

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